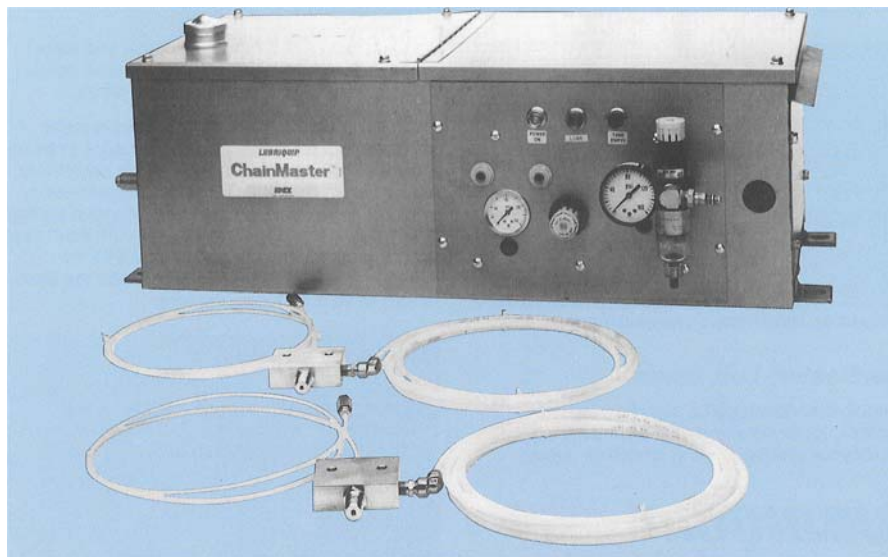


OP-54 Two-Piece Beverage Can Pin Chain Conveyor Lubrication System

The only system specifically designed for high-speed beverage can pin chain conveyors.



- Non-contact system lubricates small pitch chains regardless of speed.
- Continuous, even lubrication extends chain life.
- Positive displacement pump delivers a metered volume of lubricant.
- Large integral reservoir reduces labor time spent refilling.
- Instantaneous start-up and shutdown protects operating chains.
- Lubricant coating on chain side links decreases varnish and other contaminant buildup.
- Ultra-precise spray minimizes over-spray and lubricant waste
- Advanced design reduces chain stretch due to premature wear.
- Floor-level reservoir and controls offer easy programming and refilling.
- Adjustable volume prevents over-or under-lubrication

General Description

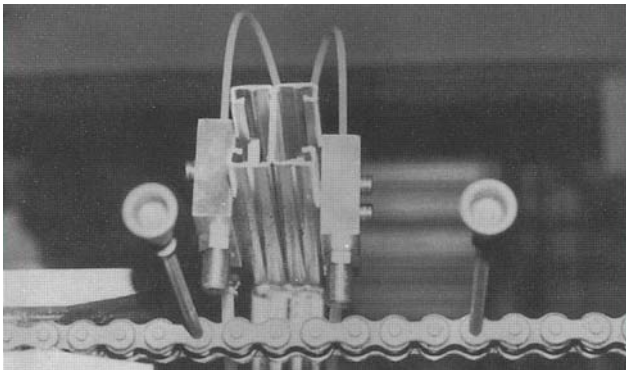
Designed to eliminate the variables that plaque other units, the OPCO® ChainMaster® OP-54's continuous operation provides consistent, even lubrication. The unit precisely applies a thin film of lubricant directly to the chain and provides a coating to the side links to help minimize varnish buildup and keep the chain clean.

Standard Components

- Programmable timer to control lubricant volume
- Low-level indicator, output contacts and inhibit circuit for pump protection
- Integral 5-gallon reservoir designed for additional of remote automatic fill option
- Properly sized air-preparation system to filter incoming plant air

Optional Equipment

- Remote automatic fill pump capable of supplying all units in a plant (available in 5-, 16-, and 55-gallon sizes).



Lubricant Delivery Nozzle Configuration

OP-54 General Specifications

Lubricant	Oil: all grades and viscosities 150-1500 SUS @ operating temperature
Lubricant Volume	0.001 cu.in. (0.016 cu.cm.) per actuation.
Electrical Power	110 VAC/60 hz. 0.25 Amp (drive conditioned).
Dispensing Method	Continuous atomized spray
Temperature Range	50° to 110°F (10° to 54.4°C)
Reservoir Capacity	Integral 5 gallons (18.92 liters)
Controller	Incrementally adjusted timer.
Operating Pressure	80 psi (551 kPa) maximum
Net Weight	60 lbs. (27.2 kg).
Dimensions	27.5" long x 12" wide x 9.125" high (698.5 mm x 304.8 mm x 231.8 mm.)

WearMaster Lubricants

Using the right lubricants and matching the lubricant to the conveyor can save money lost to wear, downtime and extra energy consumption. Graco has developed a complete line of lubricants for all conveyor applications, designed to keep your system running smoothly.

Recognized worldwide as lubrication systems specialists, we have years of experience in every aspect of conveyor lubrication—from equipment design, sales and installation to lubricant sales, systems service, consultation and custom problem-solving. As a result, we're familiar with your needs and concerns. We can supply you with the WearMaster lubricants that will provide the best results in your conveyor system.

All written and visual data contained in this document are based on the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

Call today for product information or to request a demonstration.

1.800.U.S.A.LUBE (1-800-872-5823) or visit us at www.lubriquip.graco.com.

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